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RBE1X36-166-807
Job Sheet 189477



Part No: RBE1X36-166-807

Job Qty: 2 pcs *3 ALL*

Part Name: Socket Wrench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 3/8/19 *March*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X36-166-807 Rev.2 IPP Rev. A 19.01.07 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S169050



Part: RBE1X36-166-807

Job No: 189477

Serial No/Batch: S169050

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/03/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	3/8/19		0.00	0.40	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		APR 03 2019 DAS 40
							QC 5 - 50		9-89
120	Packaging 3-1 - Stock - B4B	2 pcs	3/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		MLL
130	QC 21 - FG	2 pcs	3/8/19		0.00	0.00	QC 21 - FG - 21		GA

Part Op 100 - Assemble as per DWG.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5274T691	Vial, Ø1.58 X .73	2 Ea (1 ea)	100-Small Fab - 1	5144293
RBE1X36-166-807-1	Spanner	2 pcs (1 ea)	100-Small Fab - 1	5157849
RBE1X36-166-807-3	Screw, M5 x .8 X 25	12 pcs (6 ea)	100-Small Fab - 1	5160775
RBE1X36-166-807-5	Pin	2 pcs (1 ea)	100-Small Fab - 1	5157502

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5274T691	2	10	0
	RBE1X36-166-807-1	2	0	0
	RBE1X36-166-807-3	12	0	0
	RBE1X36-166-807-5	2	0	0

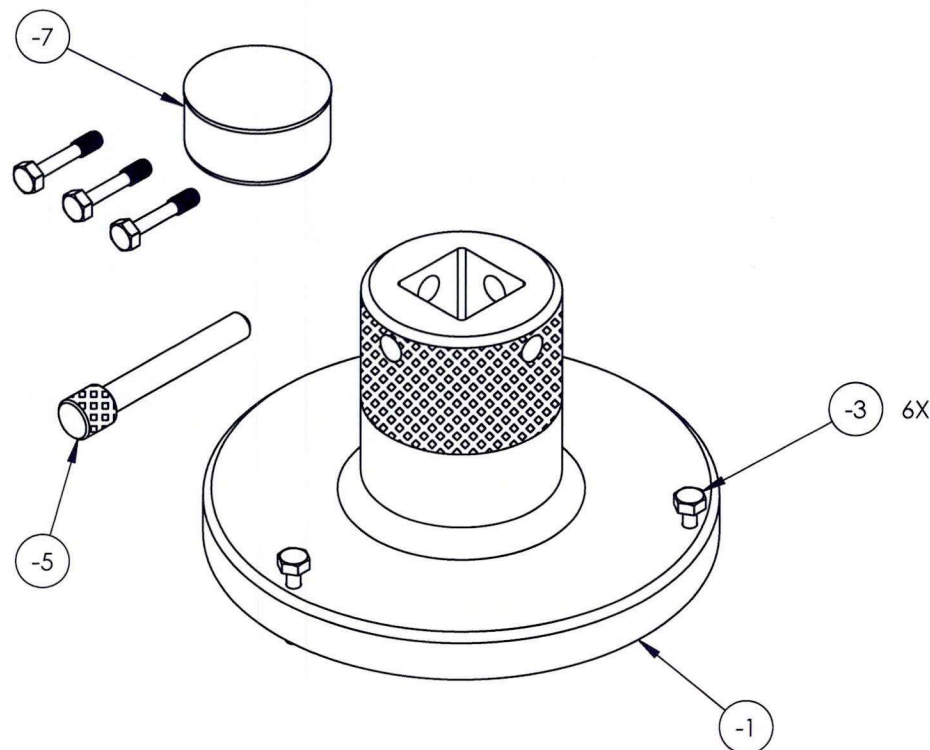
Part Specifications

Specifications could not be found.

Plex 1/24/19 2:55 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -1 ENGRAVE NOTE FROM ENGRAVE P/N. CORRECTED DEPTH DIM. OF SLOT FROM .260 TO .210 PER G.E.	4/8/2013	RJC	GE
2	15-0215	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE WAS SPANNER IS SOCKET WRENCH.	8/31/2015	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189477 WCS
190124

- NOTES:
1. USED IN KIT RBEA62315, MAST NUT TORQUE TOOL KIT.
 2. USED IN KIT RBEA62316, EC135 MAST CHANGE KIT.

DART AEROSPACE	
TITLE SOCKET WRENCH	
DWG NO. RBE1X36-166-807	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EC135
SCALE 1:2	DATE 3/15/2012 SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SPANNER	4140 Q&T/4142 Q&T		2
			-3	6	SCREW	STEEL	M5 x .8 X 25 (MCMaster-CARR #91280A234) MODIFIED	3
			-5	1	PIN	4140/4142		4
		B/O	-7	1	VIAL	PLASTIC	Ø1.58 X .73 (MCMaster-CARR #5274T691)	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					